



2003 AFCEE Technology Transfer Workshop

San Antonio, Texas

Promoting Readiness through Environmental Stewardship

Thermal Remediation: Mechanisms, Principles and Case Studies

Eva L. Davis, PhD

Hydrologist, USEPA

Kerr Environmental Research Center

Ada, OK



Physical Properties of Organic Chemicals that Effect Flow

- Density
- Viscosity
- Vapor Pressure
- Solubility
- Diffusion Rate



Interactions with Other Phases

- Adsorption/desorption
- Surface and Interfacial Tension
- Capillary Interactions



Additional Mechanisms to Recover VOCs

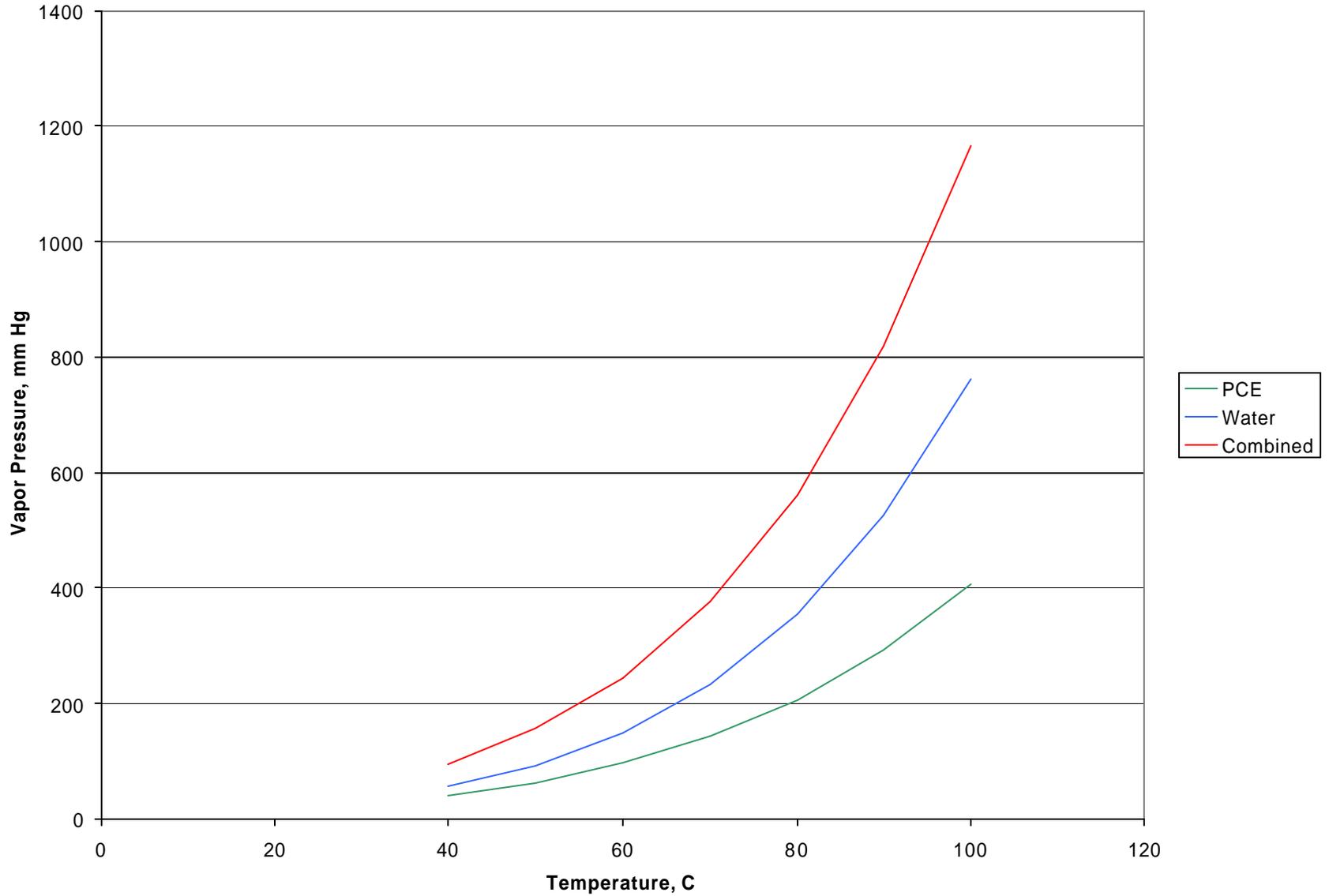
- Steam Distillation
- Steam Stripping



Steam Distillation

- Occurs when 2 liquid phases are present
- Liquids boil when their combined vapor pressures equal the local pressure
- Boiling occurs at temperatures less than 100 C

Vapor Pressures as a Function of Temperature





Steam Stripping

- Rapid vaporization of dissolved phase VOC
- Vapor phase concentrations controlled by Henry's constant
- Boiling off small amount of water will decrease dissolved phase VOC concentrations by orders of magnitude
- Slowed by mass transfer limitations



Mechanisms for the Recovery of Volatile Organic Contaminants

- Vaporization
- Solubilization
- Reduced adsorption
- Increased diffusion from low permeability zones



What do physical properties indicate about downward migration during heating?

- Less density difference driving downward migration
- Minimal effect on capillary pressure, thus on potential to penetrate capillary barrier
- Longer vertical ganglia can be supported at high temperature

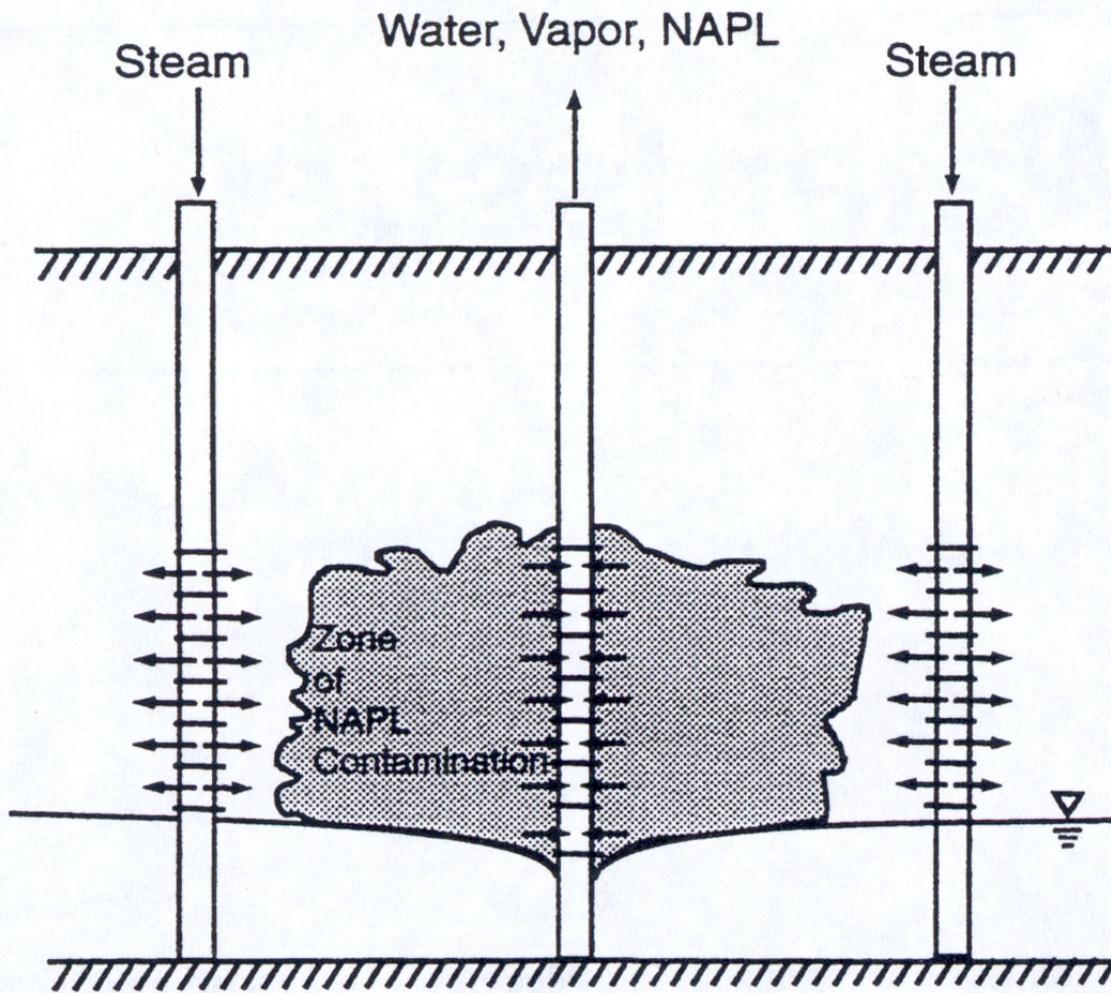


Steam Injection for Remediation

- Additional mechanism: displacement
- Recovers contaminants as liquid and vapor
- Targets NAPL contaminated soil and groundwater
- Cyclic steam injection/continuous extraction increases recovery rates



DIAGRAM OF A STEAM INJECTION REMEDIATION SYSTEM



Promoting Readiness through Environmental Stewardship



Steam Injection Favored by:

- Bulk soil permeability $> 10^{-5}$ cm/sec
- Low permeability layers less than 2 meters in thickness
- Deeper depths of injection
- Equally effective above and below the water table



Potential of Downward Migration can be Mitigated by:

- Hot floor
 - DNAPL moving downward is vaporized
- Air co-injection
 - Noncondensable gases spread out condensation zone to eliminate DNAPL bank



During Steam Injection:

- Mobile NAPL and groundwater is displaced ahead of the steam front
- A steam zone is established
- Residual NAPL with boiling point < 150 C volatilized and transported to NAPL bank
- Adsorbed phase which desorbs slowly is likely to remain



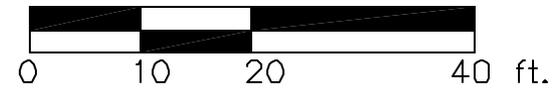
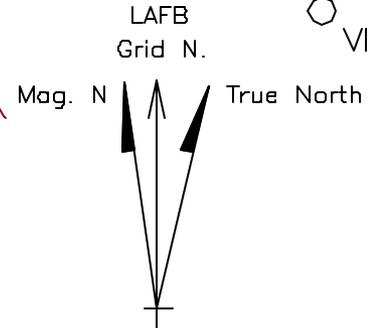
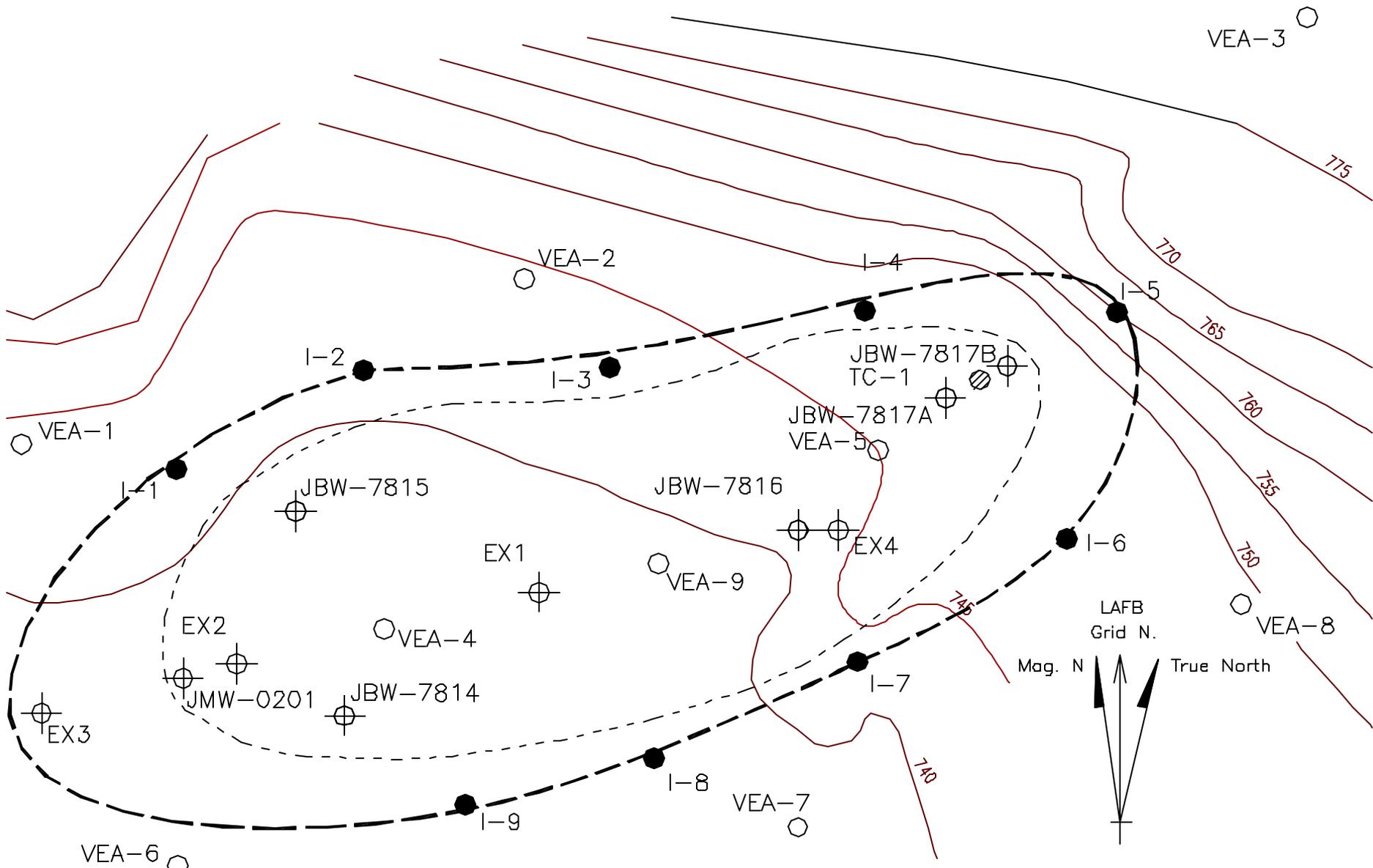
Loring Quarry Steam Injection





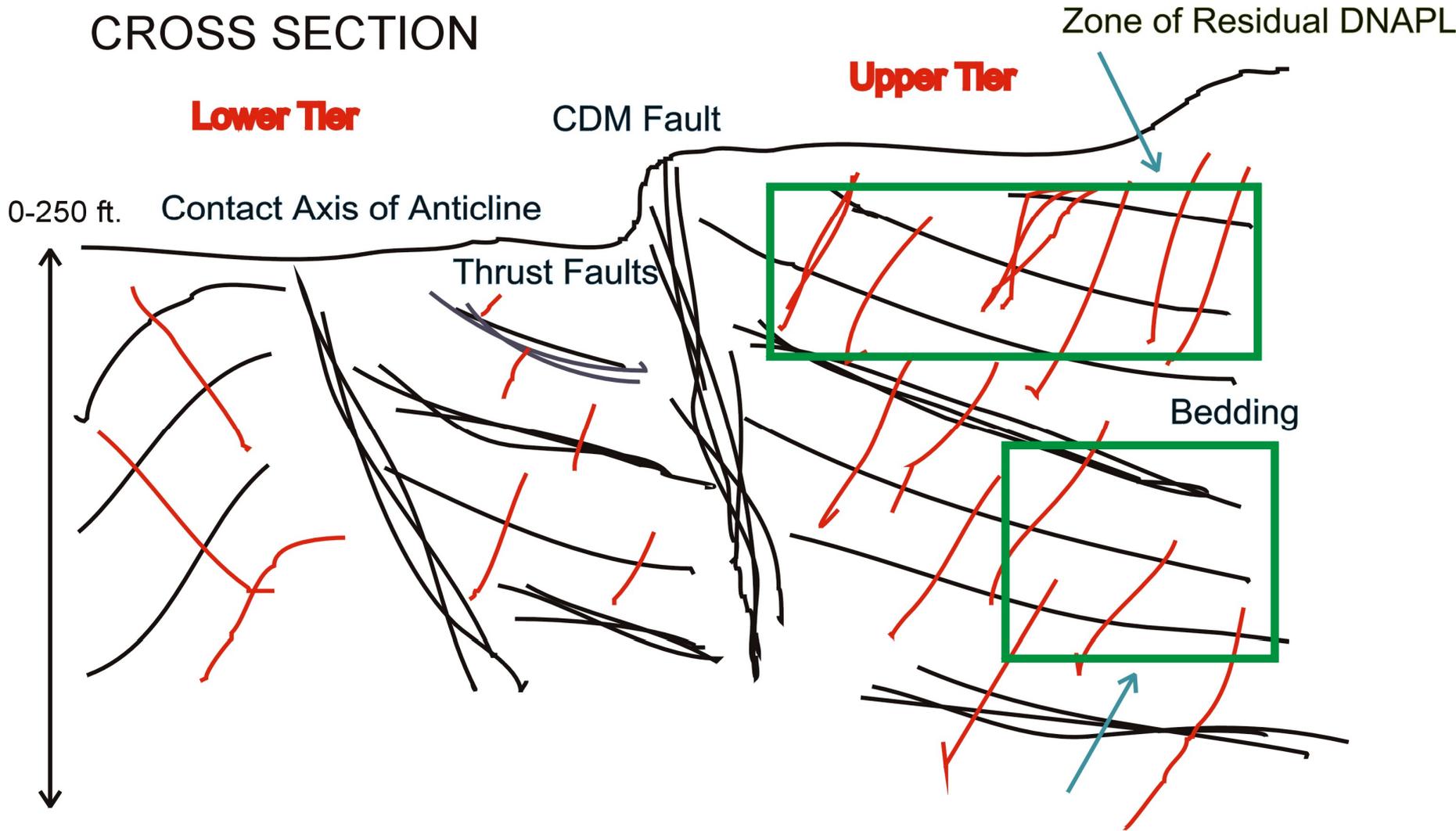
Loring Quarry Site

- Quarry used for drum burial
- PCE DNAPL found in fractured bedrock
- TI waiver granted
- Research project on DNAPL removal from fractured bedrock
- Steam injection chosen over oxidation

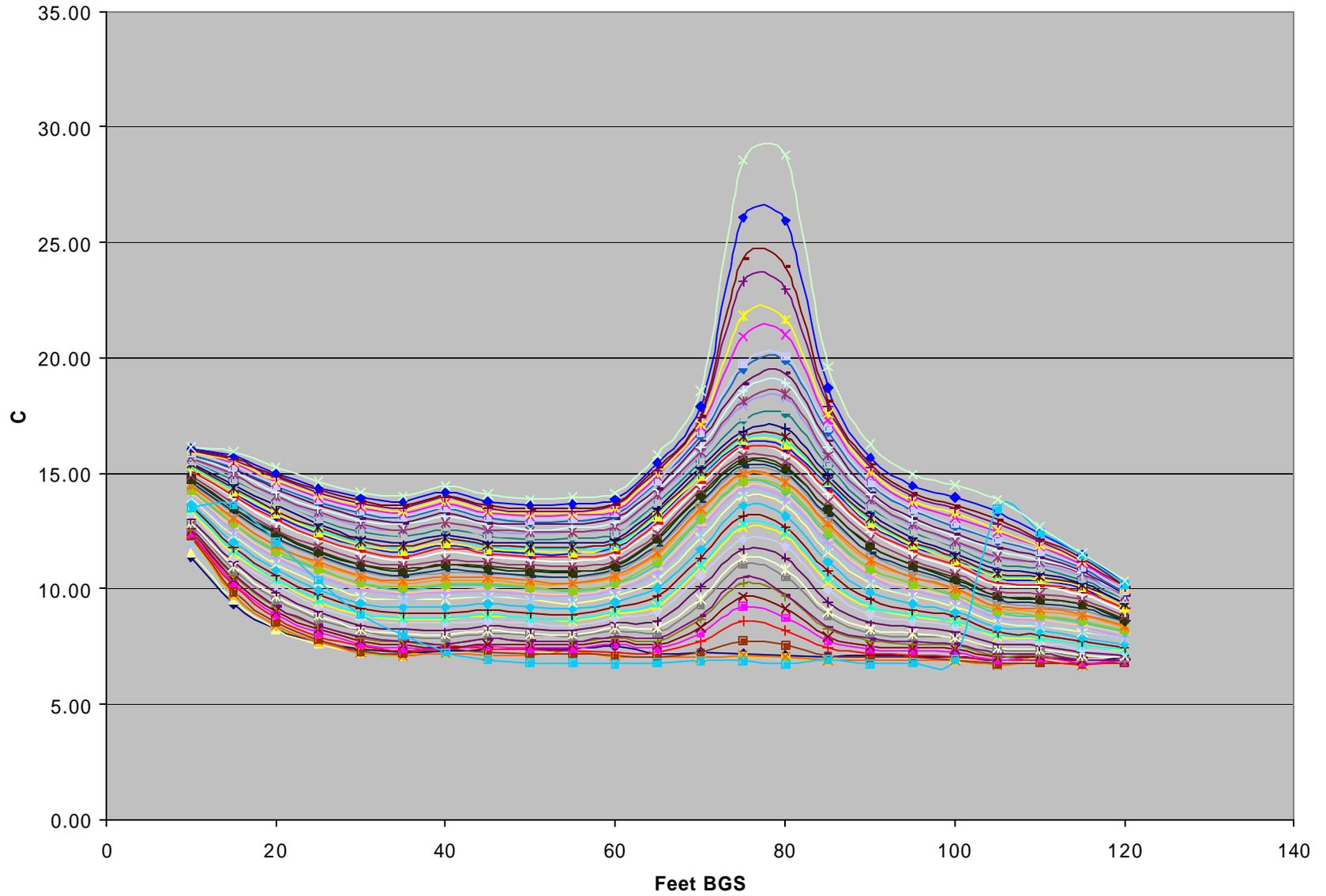


- 7816  Existing bedrock well
- EX2  Proposed new extraction well
- I-6  Injection well
- TC1  Thermocouple borehole

CROSS SECTION



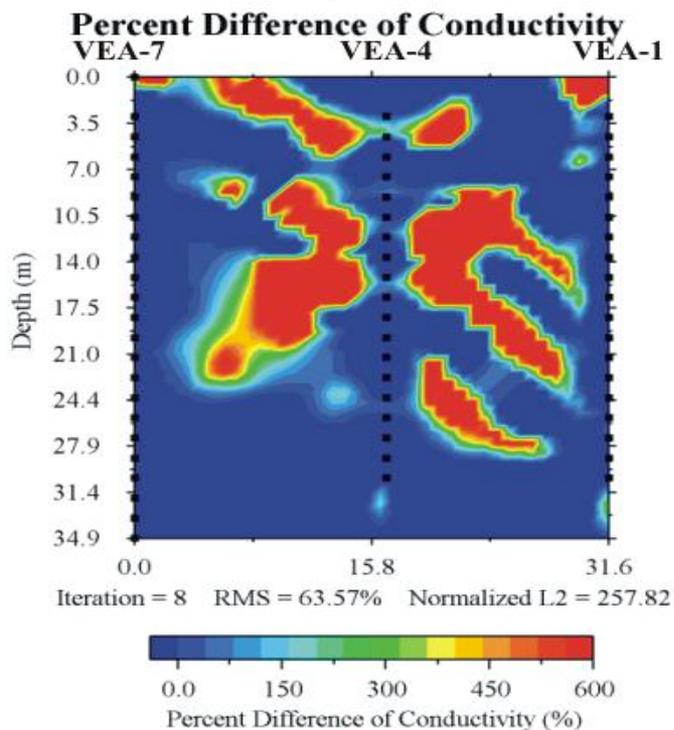
TC-1



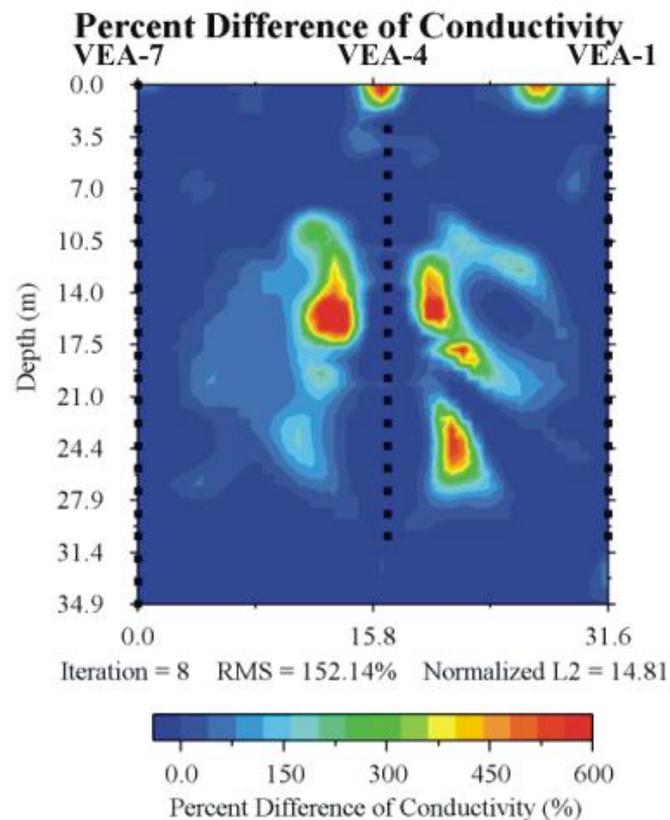


VEA 7-4-1

10-18-02



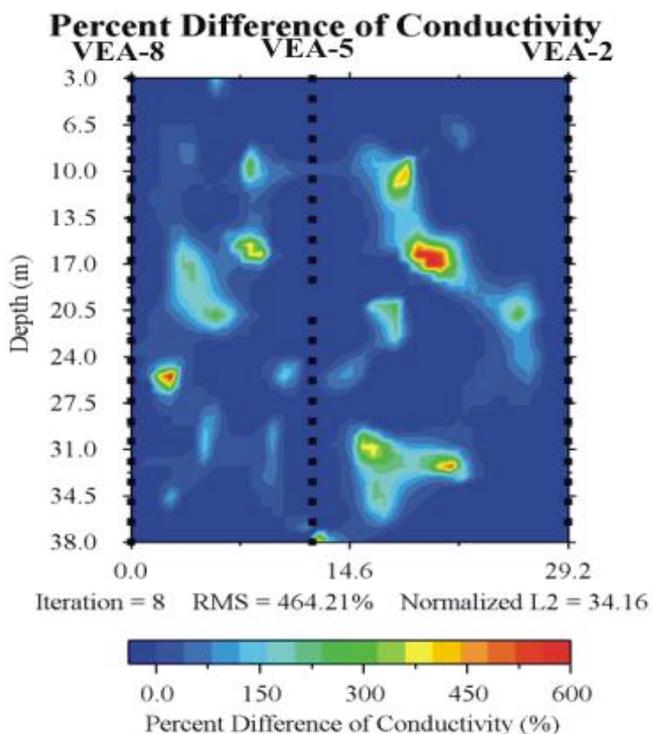
10-24-02



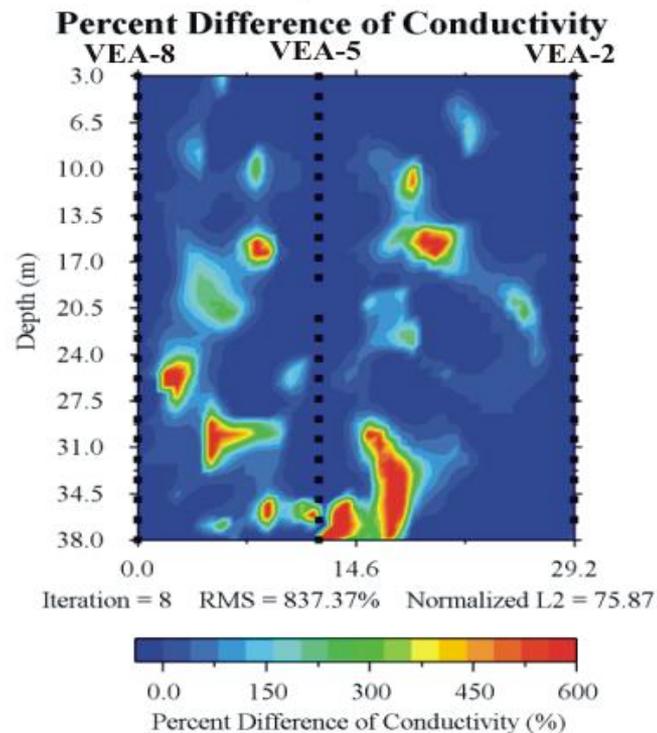


VEA 8-5-2

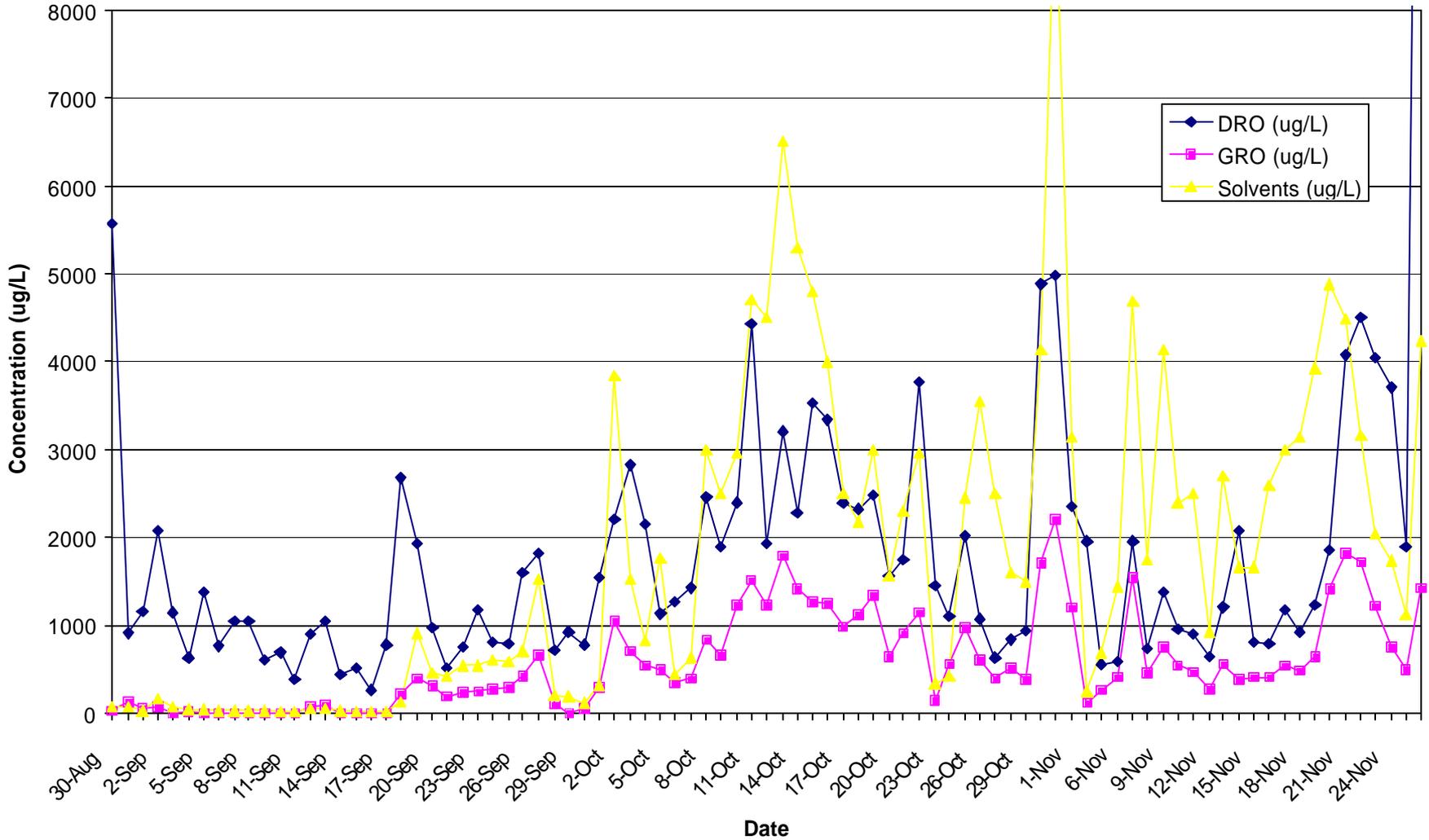
10-18-02



10-24-02



Loring Aqueous Concentrations





Electrical Heating for Remediation

- Called Six Phase Soil Heating, Electrical Resistance Heating
- Relies on electrical resistance of soils to produce heat
- Heating dependent on soil type: low permeability zones often heated first
- Works above and below water table
- Contaminants collected as vapors: vapor bubbles rise to vadose zone or move laterally to deep vents

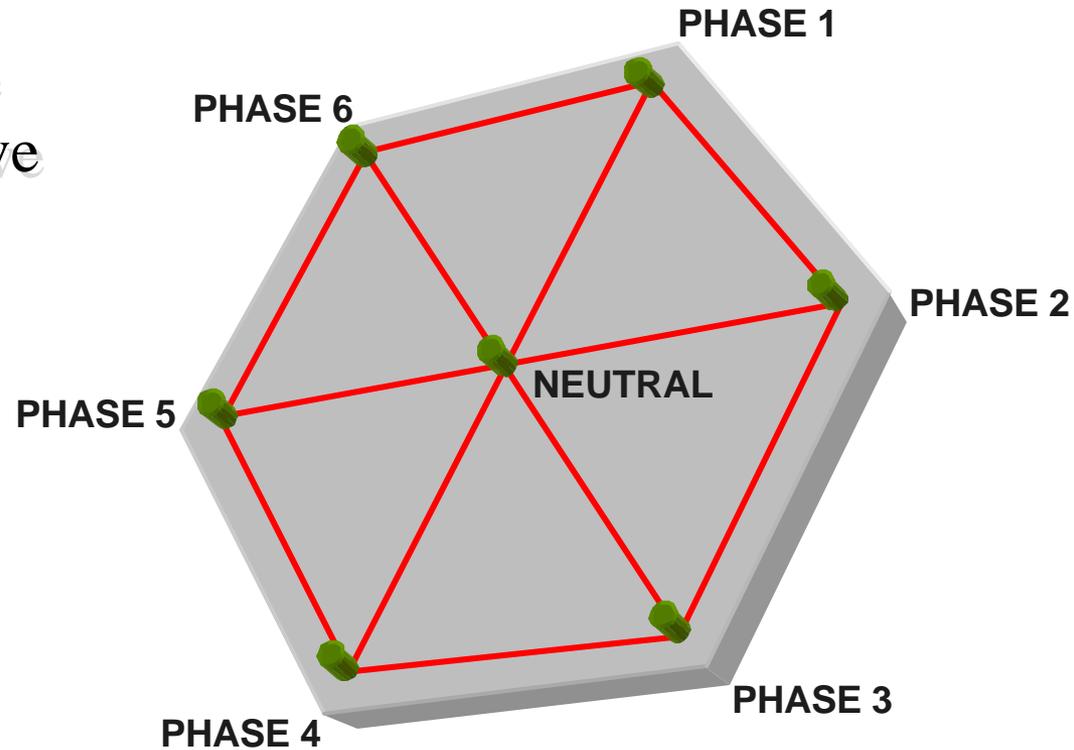


How Does Six-Phase Heating Work ?

- The Six-Phase Array (SPA™) is made up of 6 electrodes

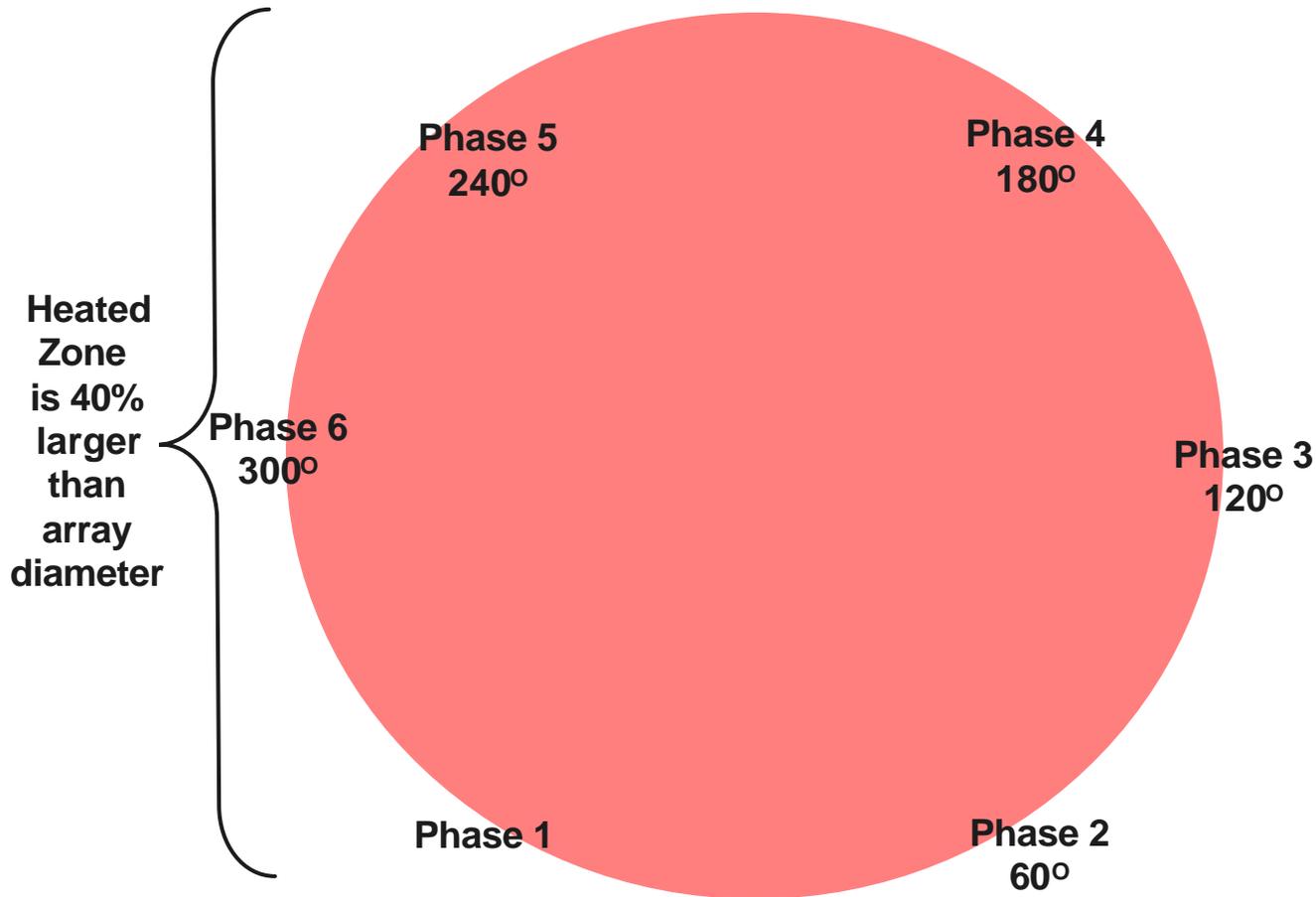
A 7th “Neutral” electrode in the center can serve as a vent

A typical array diameter is 30’ - 80’ (up from 20’ - 40’)





Self Correcting Heat Distribution & Uniform Heating



Promoting Readiness through Environmental Stewardship

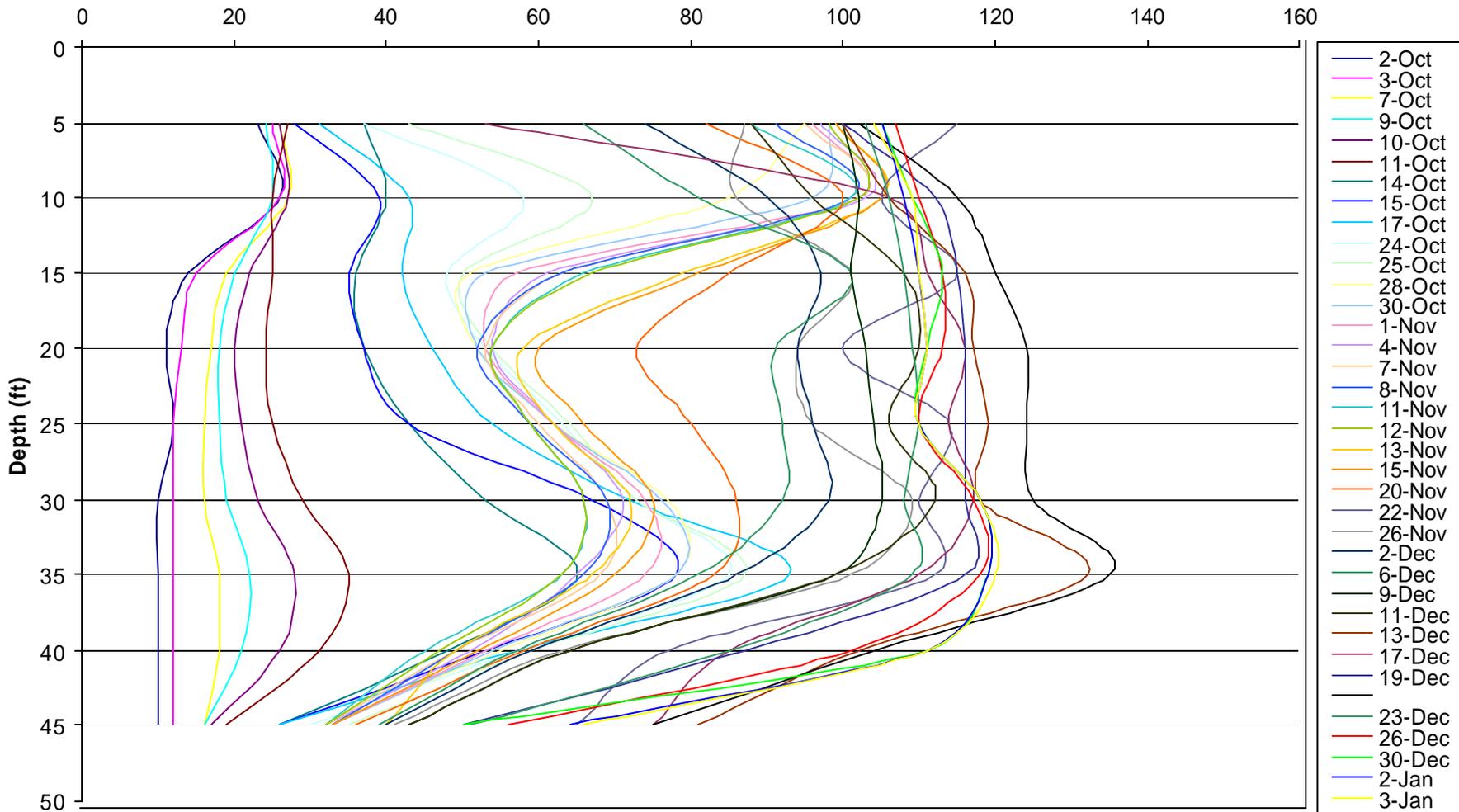


Silresim Superfund Site

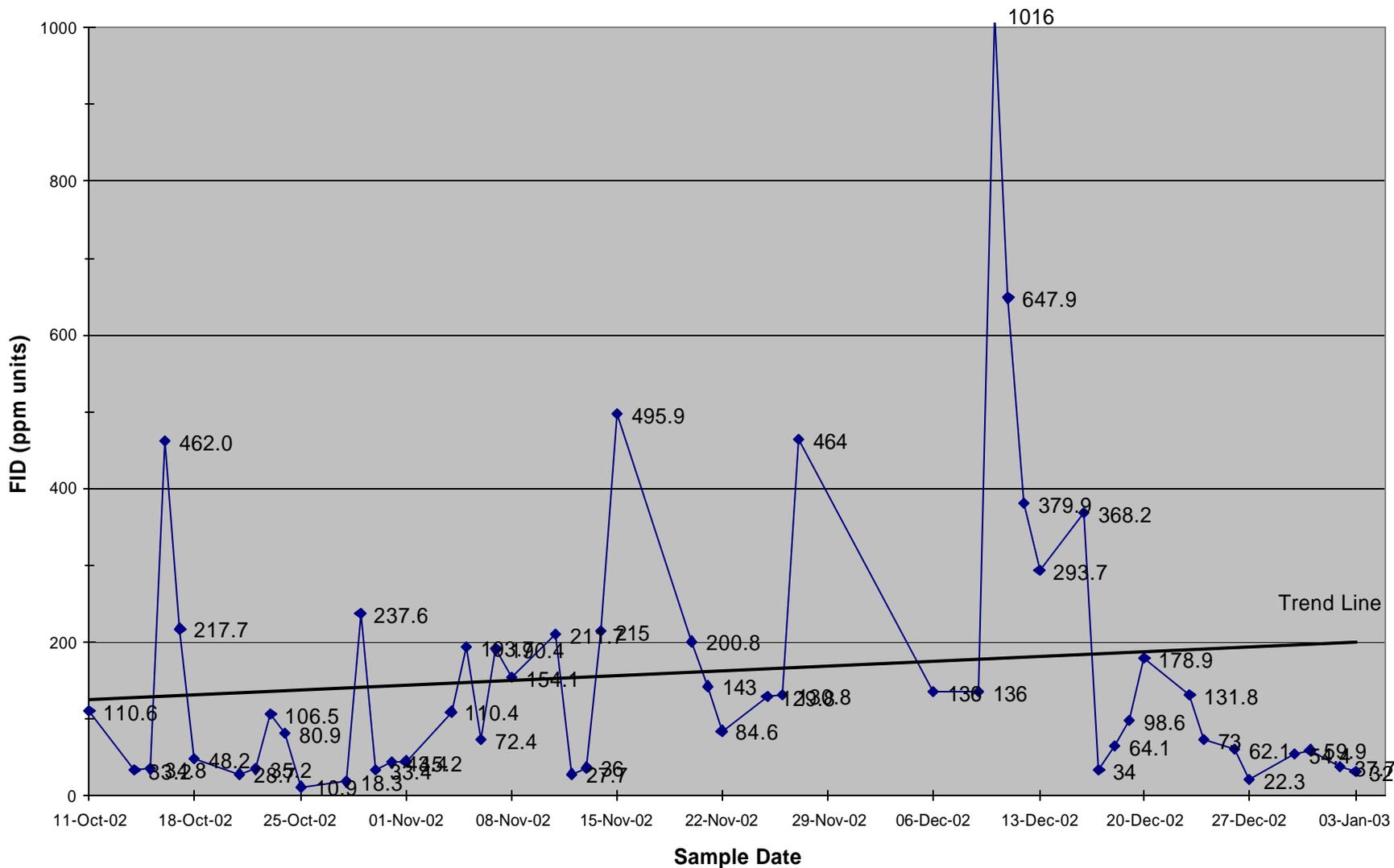
- Former fuel depot and waste reclamation facility
- Volatile contaminants migrating off site
- SVE pilot test removed 12 tons in 2 years
- ERH pilot initiated in September 2002

Silresim ERH Pilot Study: Subsurface Temperature (Temp 4)

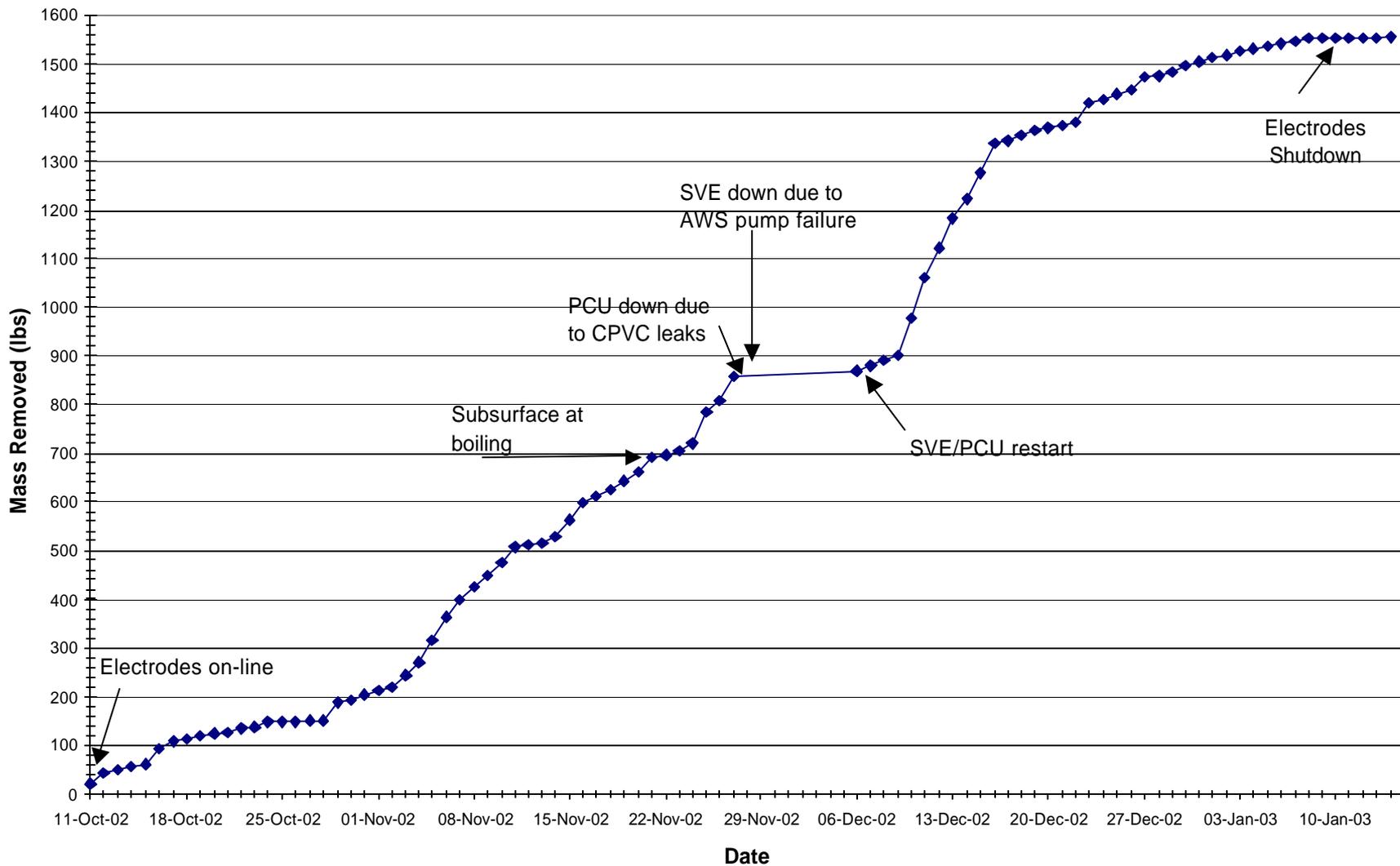
Temperature (C)



Silresim ERH Influent Vapors



Silresim ERH Mass Removed





Groundwater concentrations of VOCs reduced by >94%

- Shallow groundwater
 - TCE: 320 ppm to <0.1 ppm
 - 1,1,1-TCA: 240 ppm to <0.1 ppm
 - BTEX: 17 ppm to <0.1 ppm
- Groundwater to 40 ft depth
 - TCE: 260 ppm to <10 ppm
 - 1,1,1-TCA: 200 ppm to 6.2 ppm
 - PCE: 21 ppm to 2.2 ppm



In Situ Thermal Remediation

- Aggressive technologies:
 - Recover NAPL
 - Reduce dissolved phase concentrations by orders of magnitude
- Applicable in wide variety of settings
 - Highly heterogeneous lithologies
 - Waste pit with buried metal
 - Sites with surface structures
 - Fractured bedrock